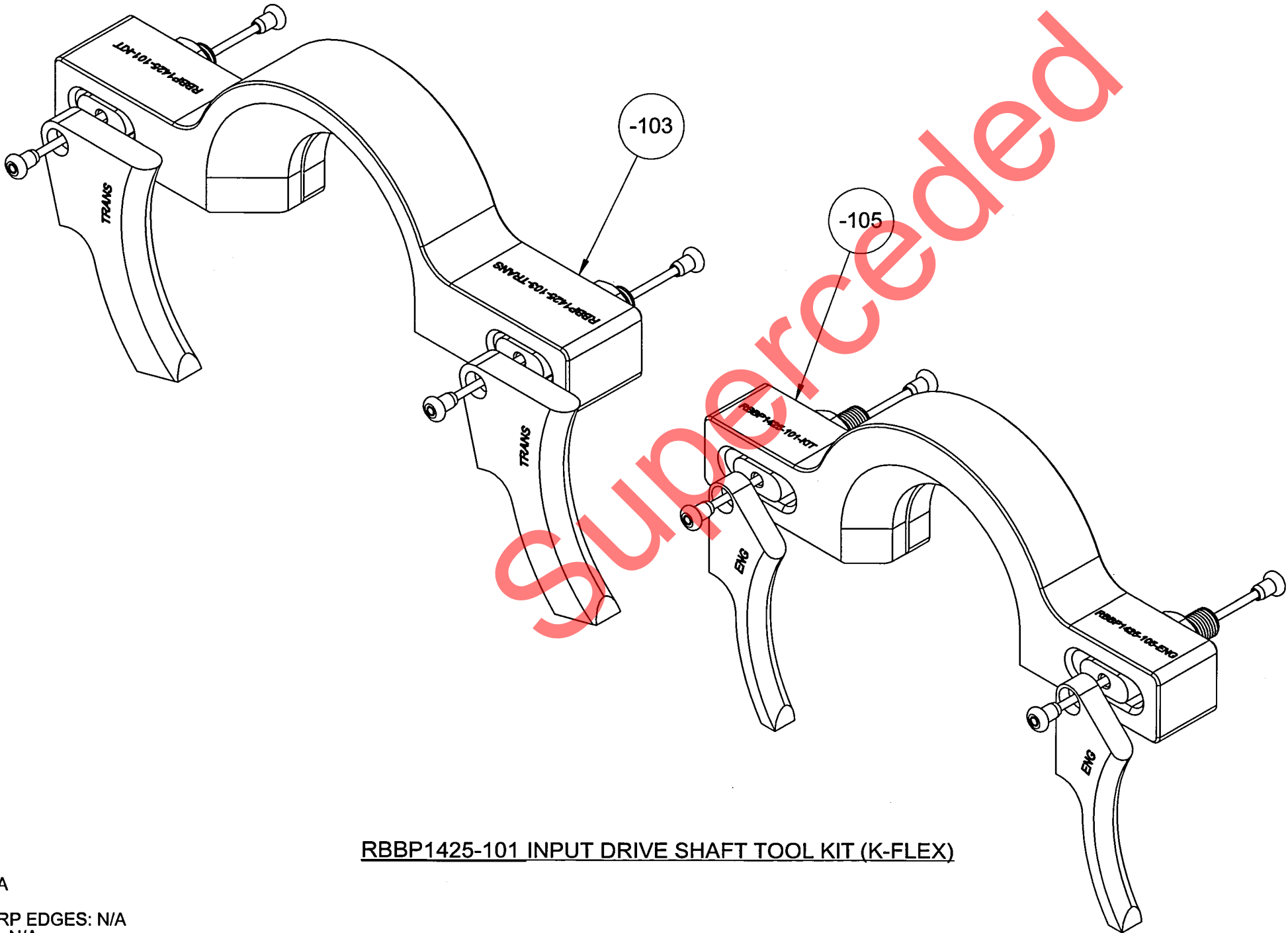



ITEM #	QTY	PART #	TITLE
-103	1	RBBP1425-103	TRANSMISSION INPUT DRIVESHAFT TOOL ASSY
-105	1	RBBP1425-105	ENGINE INPUT DRIVESHAFT TOOL ASSY

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	UPDATE BOM TABLE, CH'D MACHINE ENGRAVE P/N, S/N, "MADE IN USA" MACHINE "ENG" ADDED P/N -103-13 TO OTHER END OF -105-05, CH'D INSIDE DIM BETWEEN -103-13 & -103-15, CH'D P.F. TO S.F.	-	4/24/2009	RJC	RW
1A	CH'D MATERIAL & SPECIFICATION FOR -103-03 & -105-03, CORRECTED ORIENTATION OF KEEPER ON -103 & -105 ASSEMBLIES, SPECIFIED USED ON MODEL PER R.W.	-	12/17/2011	RJC	RW
2	CH'D -103-07 Ø.332 HOLE COUNTERSINK WAS 82° IS 90° PER G.E.	-	8/15/2011	RJC	GE
2A	CH'D PRECISION FROM .XXX TO .XX ON NON-CRITICAL PARTS. -103-05 REMOVED .500 DIM FROM HEAD REPLACED WITH 1.75 OVERALL AND REF. 1.25. -103-09 ADDED REF. 1.25. -103-19 ADDED B/O INFO. -103-17 CH'D HEX NUT WAS MCMASTER-CARR #91841A235 IS #90480A2356.	-	10/22/2013	CFS	GE
2B	-107 & -109 ADDED ASSEMBLY.	-	5/2/2014	DPD	RJC
C	TEMPLATE UPDATED, TITLE CHANGED	17-647	18.1.23	VM	ML



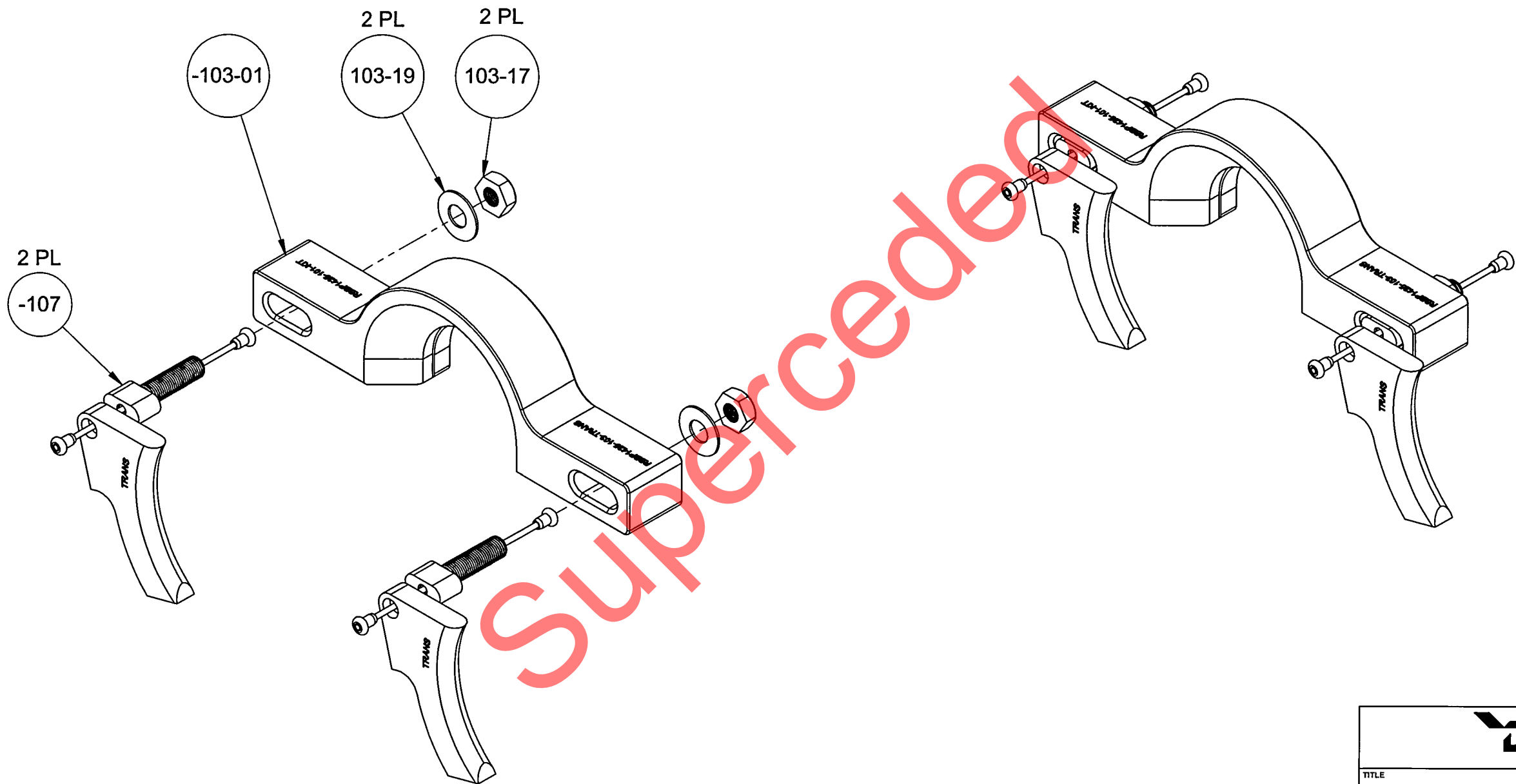
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) HEAT TREAT: N/A
4) SPEC: N/AN/A
5) BREAK ALL SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) REFERENCE BELL T/N: SKSP1425-101

RBBP1425-101 INPUT DRIVE SHAFT TOOL KIT (K-FLEX)

 <small>Hawkesbury, Ontario, Canada</small>			
TITLE INPUT DRIVE SHAFT TOOL KIT (K-FLEX)			
PART NO. RBBP1425-101			REV C
TOOL NO. RBBP1425-101		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE			
DESIGNED BY:	VM 1/23/2018	TOLERANCES:	FRACTIONS ± 1/8
DRAWN BY:	VM 01/23/2018	.XXX ± .005	ANGLES ± .5°
CHECKED BY:	VM 01/23/2018	.XX ± .01	SURFACE
MFG REVIEW BY:	DP 01/23/2018	.X ± .1	ROUGHNESS
APPROVED BY:	ML 03/12/2018	SCALE: NTS	SHEET 1 OF 12
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ITEM #	QTY	PART #	TITLE
-103-01	1	RBBP1425-103-01	BASE
-107	2	RBBP1425-107	TRANS. CABLE ASSEMBLY
103-17	2	McMaster#90480A235	HEX. NUT 3/8"-24 UNF
103-19	2	McMaster#92141A031	FLAT WASHER 3/8" DIA

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	TEMPLATE UPDATED, TITLE CHANGED	17-647	18.1.23	VM	ML

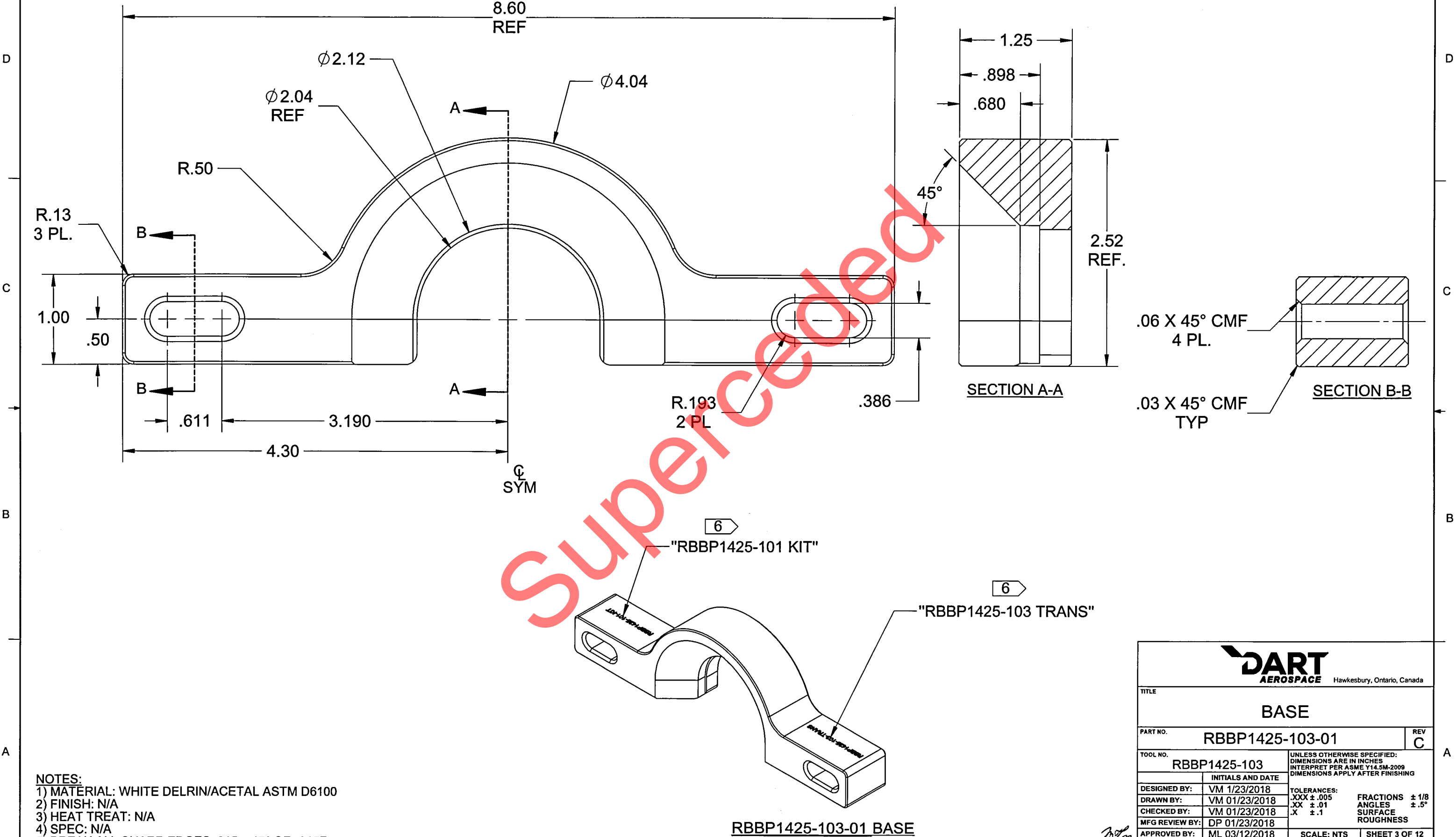


- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) PART OF KIT RBBP1425-101
 - 8) REF BELL T/N SKSP1425-103

RBBP1425-103 TRANSMISSION INPUT DRIVESHAFT TOOL ASSY

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE TRANSMISSION INPUT DRIVESHAFT TOOL ASSY			
PART NO. RBBP1425-103			REV C
TOOL NO. RBBP1425-103		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY:	VM 1/23/2018	TOLERANCES:	
DRAWN BY:	VM 01/23/2018	.XXX ± .005	FRACTIONS ± 1/8
CHECKED BY:	VM 01/23/2018	.XX ± .01	ANGLES ± .5°
MFG REVIEW BY:	DP 01/23/2018	.X ± .1	SURFACE ROUGHNESS
APPROVED BY:	ML 03/12/2018	SCALE: NTS	SHEET 2 OF 12
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	TEMPLATE UPDATED, VIEW CHANGED FOR CLARITY	17-647	18.1.23	VM	ML

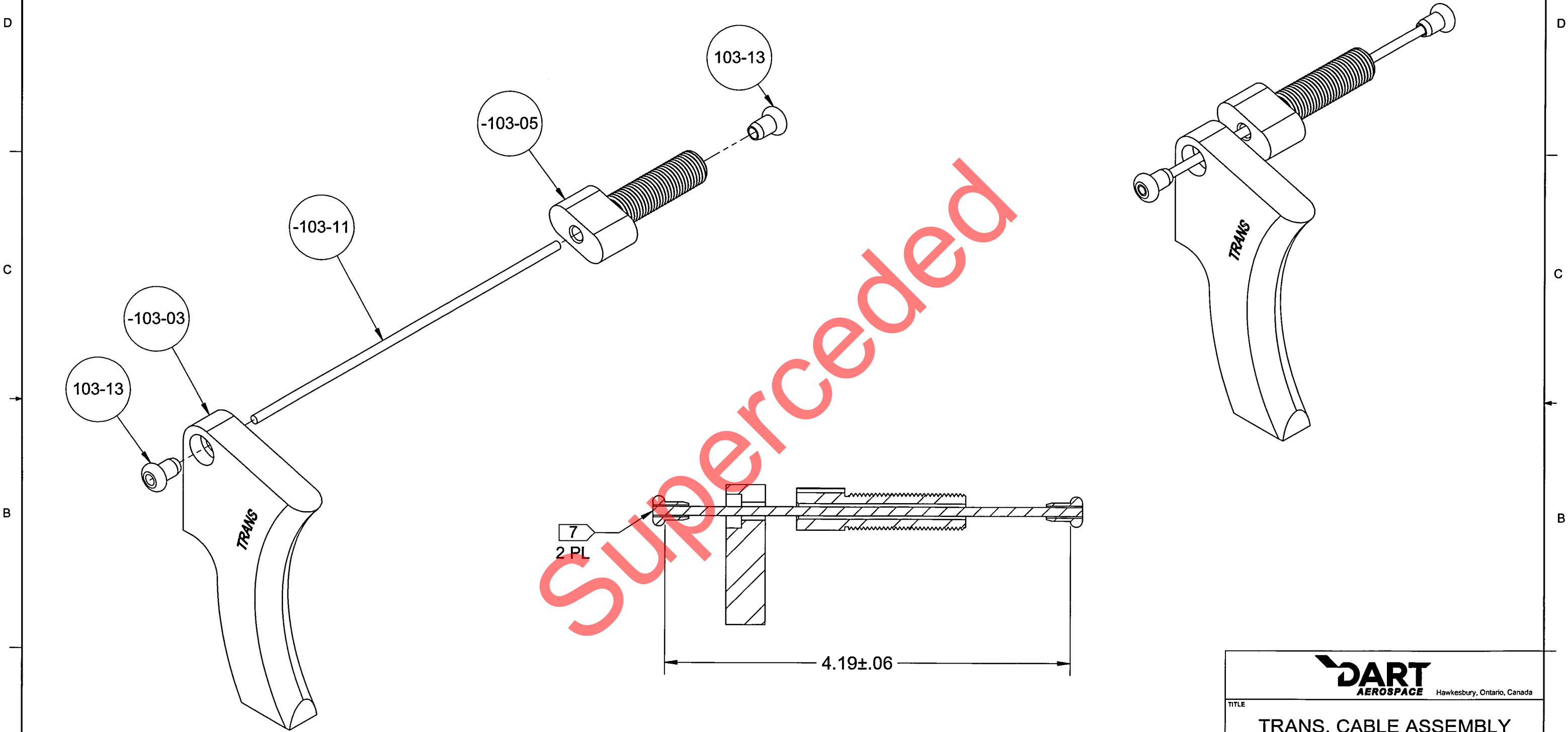


- NOTES:
- 1) MATERIAL: WHITE DELRIN/ACETAL ASTM D6100
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN AND FILL WITH BLACK INK, 0.010" DEPTH

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE BASE			
PART NO. RBBP1425-103-01			REV C
TOOL NO. RBBP1425-103		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE		TOLERANCES:	
DESIGNED BY:	VM 1/23/2018	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 01/23/2018	.XX ± .01	ANGLES ± .5°
CHECKED BY:	VM 01/23/2018	.X ± .1	SURFACE ROUGHNESS
MFG REVIEW BY:	DP 01/23/2018		
APPROVED BY:	ML 03/12/2018	SCALE: NTS	SHEET 3 OF 12
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ITEM #	QTY	PART #	TITLE
-103-03	1	RBBP1425-103-03	KEEPER
-103-05	1	RBBP1425-103-05	GUIDE
-103-11	1	RBBP1425-103-11	CABLE 3/32" DIA
103-13	2	McMaster#3869T62	BALL W/SHANK SWAGE FITTING 3/32" DIA.

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	DIMENSION 4.194 +/- .060 CHANGED FOR 4.19 +/- .06, TEMPLATE UPDATED, NOTE 7 ADDED	17-647	18.1.23	VM	ML

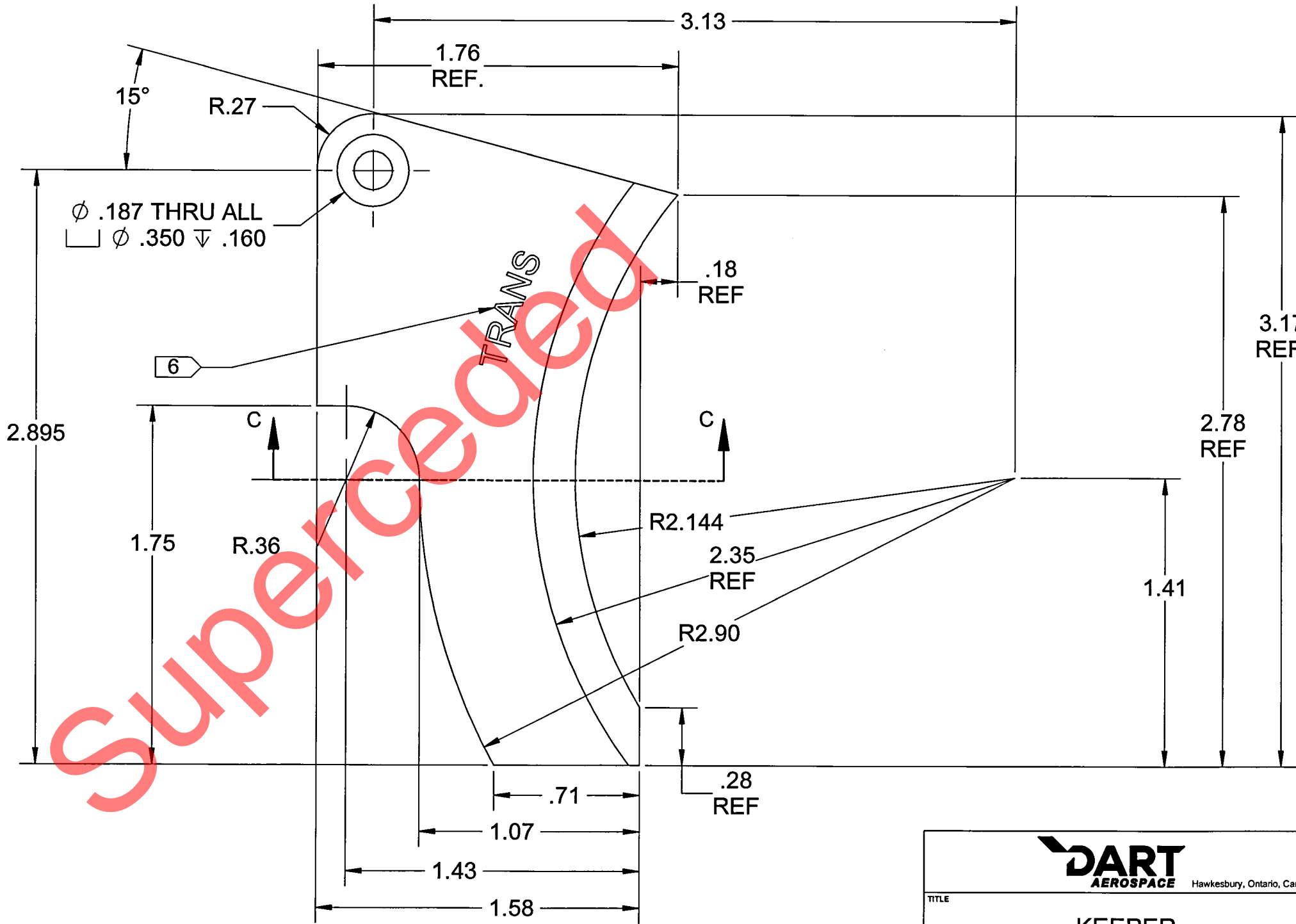


- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/AN/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) GRIND SMOOTH AFTER CRIMPING

RBBP1425-107 TRANS. CABLE ASSEMBLY

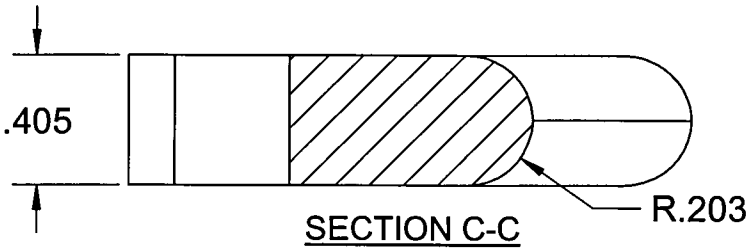
 Hawkesbury, Ontario, Canada			
TITLE TRANS. CABLE ASSEMBLY			
PART NO. RBBP1425-107			REV C
TOOL NO. RBBP1425-107		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY:	VM 1/23/2018	TOLERANCES:	FRACTIONS ± 1/8
DRAWN BY:	VM 01/23/2018	.XXX ± .005	ANGLES ± .5°
CHECKED BY:	VM 01/23/2018	.XX ± .01	SURFACE
MFG REVIEW BY:	DP 01/23/2018	.X ± .1	ROUGHNESS
APPROVED BY:	ML 03/12/2018	SCALE: NTS	SHEET 4 OF 12
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	TEMPLATE UPDATED, MATERIAL 4140/4142 CHANGED FOR 17-4 PH / H900, FINISH REMOVED, VIEWS CHANGED FOR CLARITY, NOTE 7 ADDED	17-647	18.1.23	VM	ML



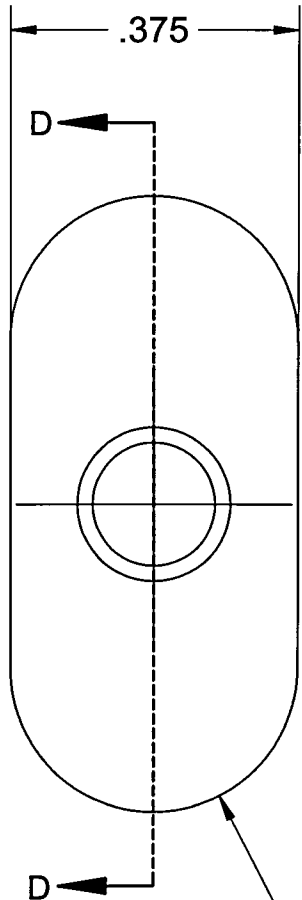
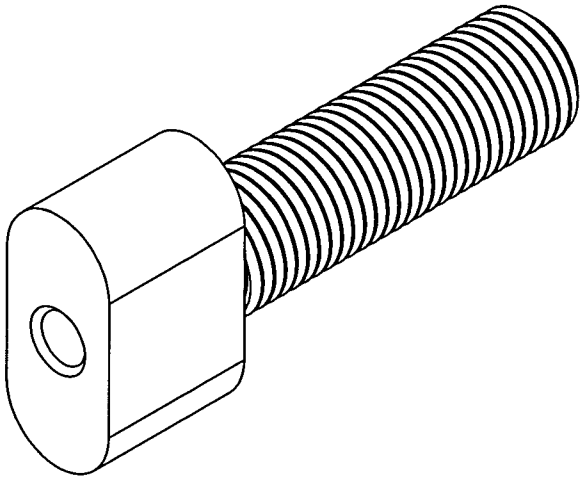
RBBP1425-103-03 KEEPER

- NOTES:
- 1) MATERIAL: 17-4 PH SS / H900
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN AND FILL WITH BLACK INK, 0.010" DEPTH
 - 7) REFER TO CAD MODEL FOR ALL NON DIMENSIONED FEATURES

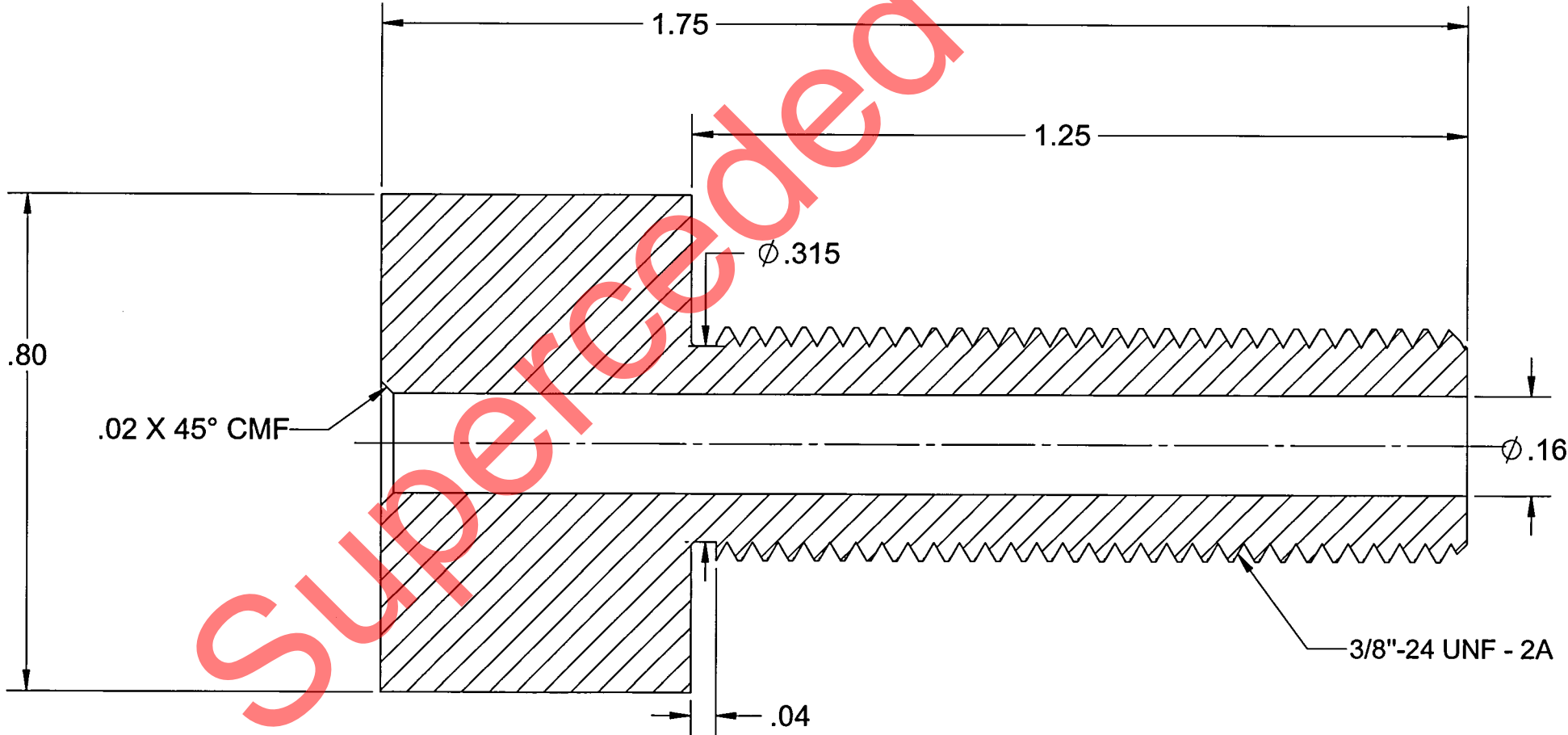


DART AEROSPACE <small>Hawkesbury, Ontario, Canada</small>			
TITLE KEEPER			
PART NO. RBBP1425-103-03			REV C
TOOL NO. RBBP1425-103		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY:	INITIALS AND DATE	TOLERANCES:	
DRAWN BY:	VM 1/23/2018	.XXX ± .005	
CHECKED BY:	VM 01/23/2018	.XX ± .01	
MFG REVIEW BY:	DP 01/23/2018	.X ± .1	
APPROVED BY:	ML 03/12/2018	SCALE: NTS	SHEET 5 OF 12
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	PART MADE IN 1 PIECE, -103-07 & -103-09 REMOVED, TEMPLATE UPDATED, MATERIAL UPDATED	17-647	18.1.23	VM	ML



R.19
2 PL



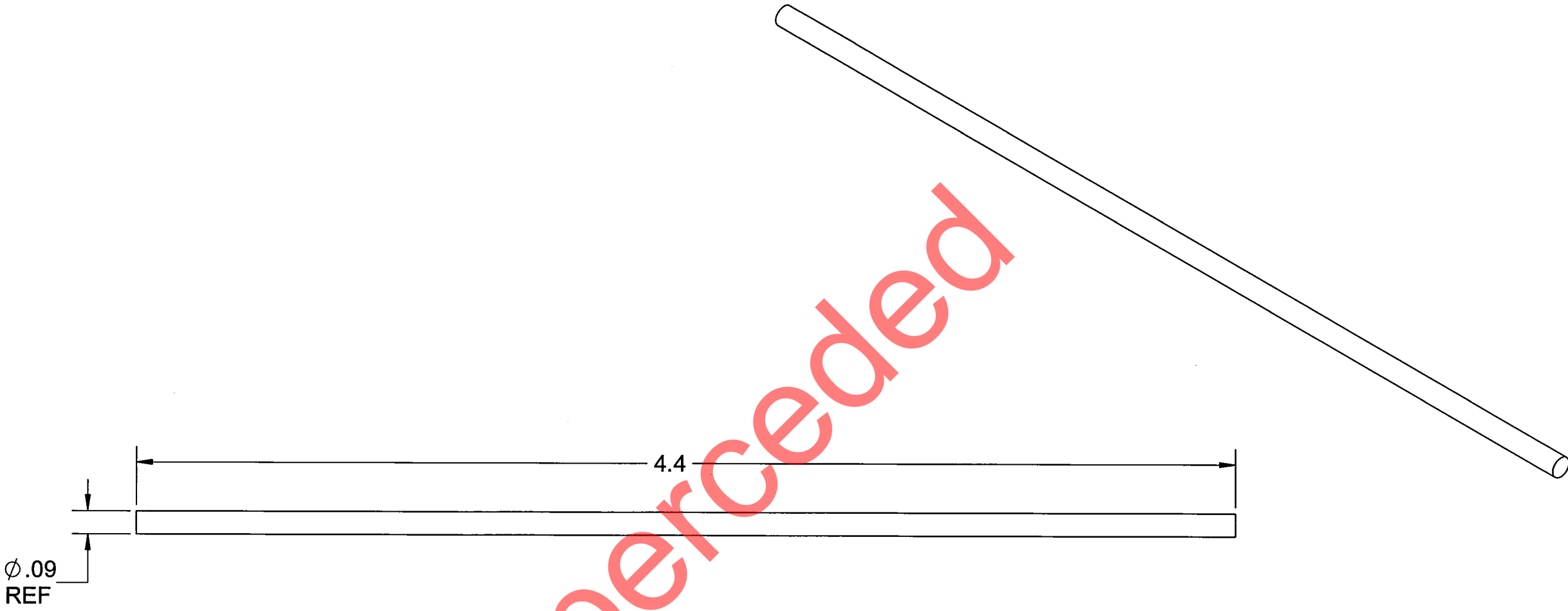
SECTION D-D

RBBP1425-103-05 GUIDE

- NOTES:
- 1) MATERIAL: AISI 303/304/316 SS
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A


DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE GUIDE	
PART NO. RBBP1425-103-05	REV C
TOOL NO. RBBP1425-103	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 1/23/2018	INITIALS AND DATE
DRAWN BY: VM 01/23/2018	TOLERANCES: .XXX ± .005 .XX ± .01 .X ± .1
CHECKED BY: VM 01/23/2018	FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS
MFG REVIEW BY: DP 01/23/2018	APPROVED BY: ML 03/12/2018
SCALE: NTS SHEET 6 OF 12	
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	DRAWING ADDED	17-647	18.1.23	VM	ML



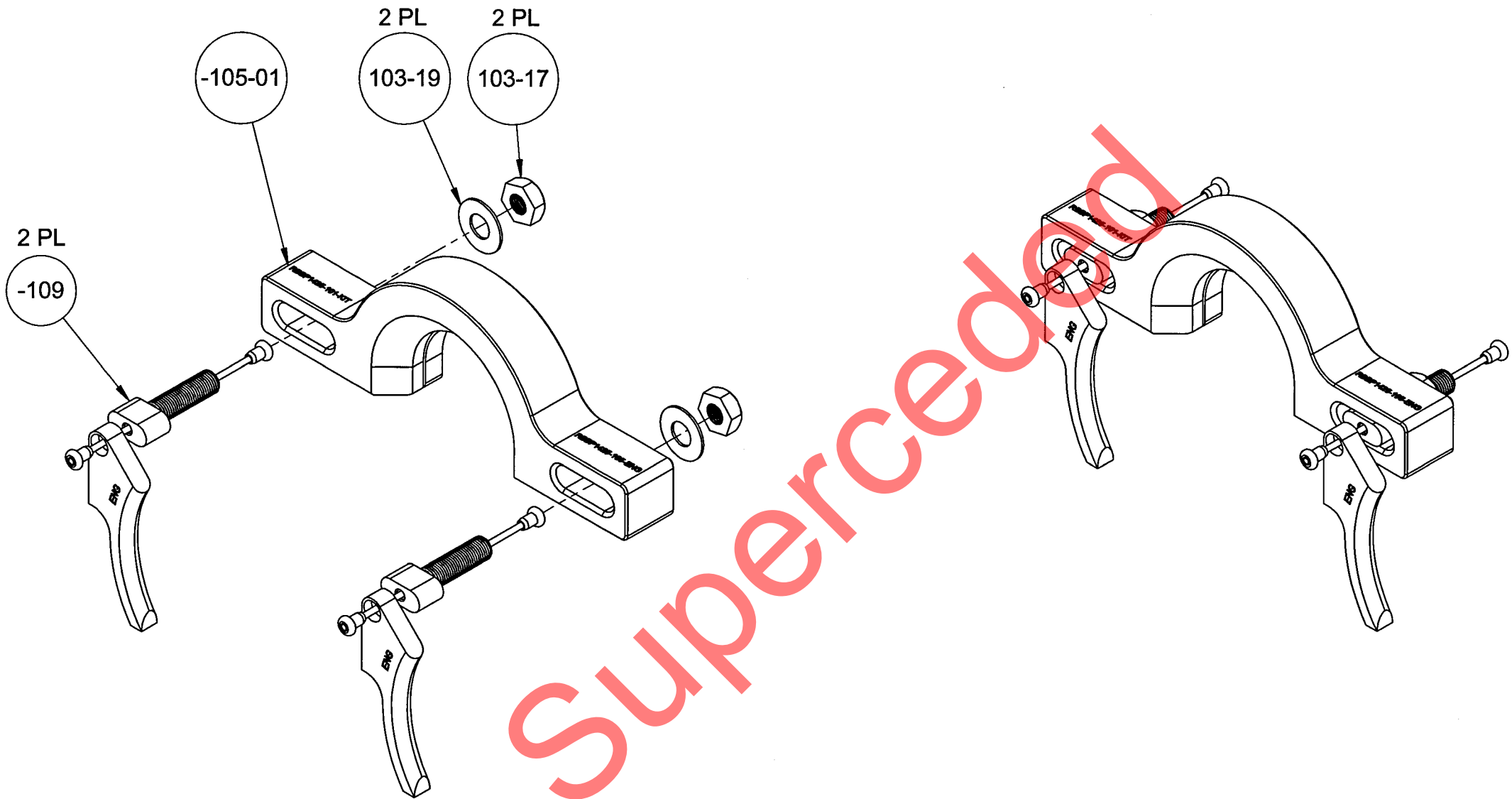
RBBP1425-103-11 CABLE 3/32" DIA

- NOTES:
- 1) MATERIAL: McMaster#3458T76
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A

 Hawkesbury, Ontario, Canada			
TITLE CABLE 3/32" DIA			
DWG NO. RBBP1425-103-11			REV C
DESIGN BY:	VM 9/8/2017	<div>XXX ± .005 FRACTIONS ± 1/8</div> <div>.XX ± .01 ANGLES ± 5°</div> <div>X ± .1 SURFACES = 125</div> <div>1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED</div> <div>2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</div> <div>3. DIMENSIONAL LIMITS APPLY AFTER PLATING</div>	
DRAWN BY:	VM 01/23/2018		
CHECKED:	VM 01/23/2018		
MFG. APPR:	DP 01/23/2018		
APPROVED:	ML 03/12/2018		
DATE:	1/23/2018		
SCALE:	NTS	WEIGHT:	N/A
SHEET 7 OF 12			
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ITEM #	QTY	PART #	TITLE
-105-01	1	RBBP1425-105-01	BASE
-109	2	RBBP1425-109	ENGINE CABLE ASSEMBLY
103-17	2	McMaster#90480A235	HEX. NUT 3/8"-24 UNF
103-19	2	McMaster#92141A031	FLAT WASHER 3/8" DIA

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	TEMPLATE UPDATED, TEMPLATE CHANGED	17-647	18.1.23	VM	ML

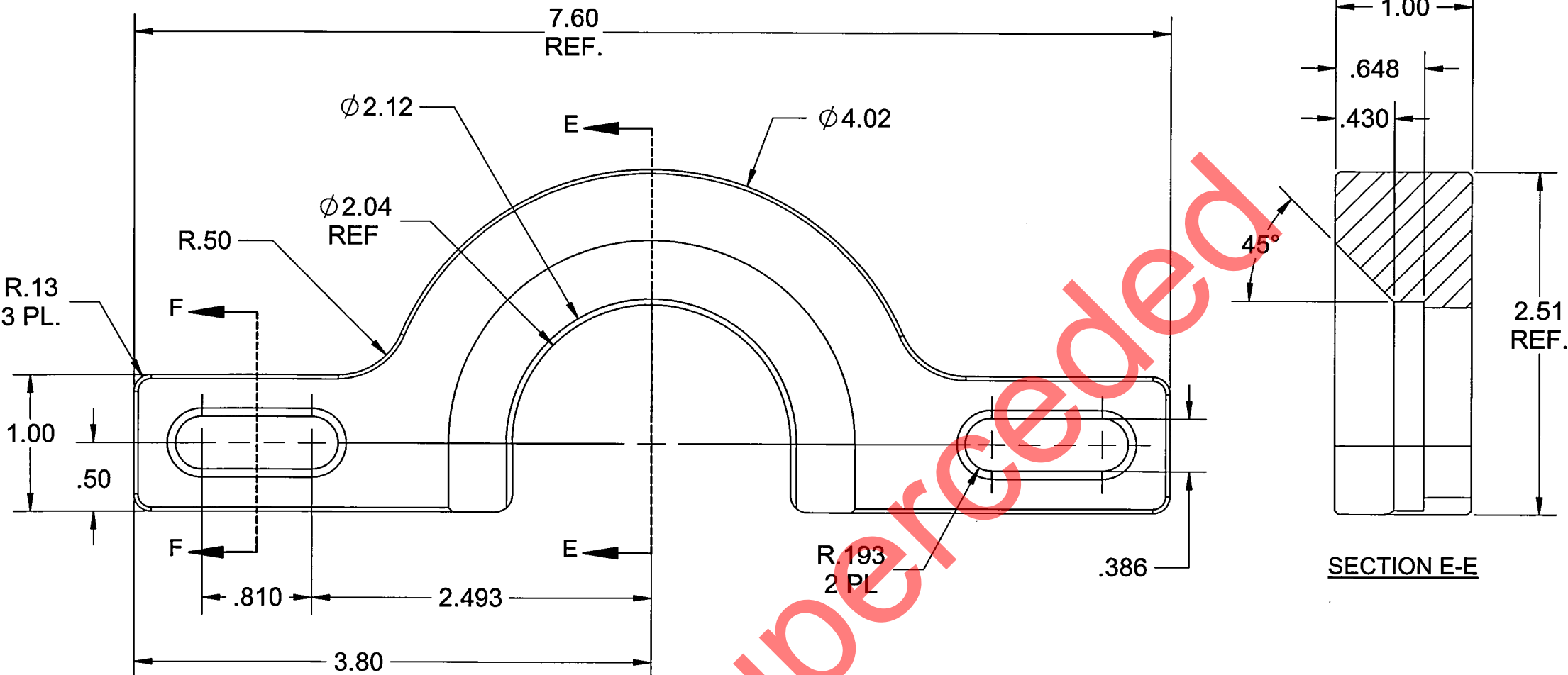


RBBP1425-105 ENGINE INPUT DRIVESHAFT TOOL ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A/N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) PART OF KIT RBBP1425-101
 - 8) REF. BELL T/N SKSP1425-105

 DART AEROSPACE			
Hawkesbury, Ontario, Canada			
TITLE ENGINE INPUT DRIVESHAFT TOOL ASSY			
PART NO. RBBP1425-105		REV C	
TOOL NO. RBBP1425-105		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY:	VM 1/23/2018	TOLERANCES:	
DRAWN BY:	VM 01/23/2018	.XXX ± .005	
CHECKED BY:	VM 01/23/2018	.XX ± .01	
MFG REVIEW BY:	DP 01/23/2018	.X ± .1	
APPROVED BY:	ML 03/12/2018	FRACTIONS ± 1/8	
		ANGLES ± .5°	
		SURFACE ROUGHNESS	
		SCALE: NTS	
		SHEET 8 OF 12	
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	TEMPLATE UPDATED, VIEW CHANGED FOR CLARITY	17-647	18.1.23	VM	ML

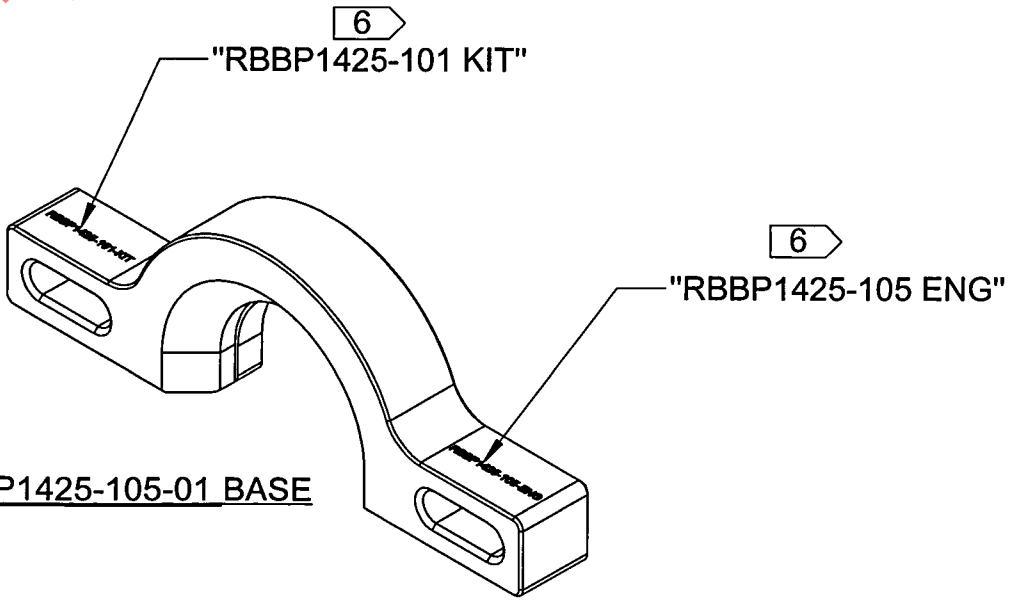


SECTION E-E

.06 X 45° CMF
2 PL.

.03 X 45° CMF
TYP

SECTION F-F

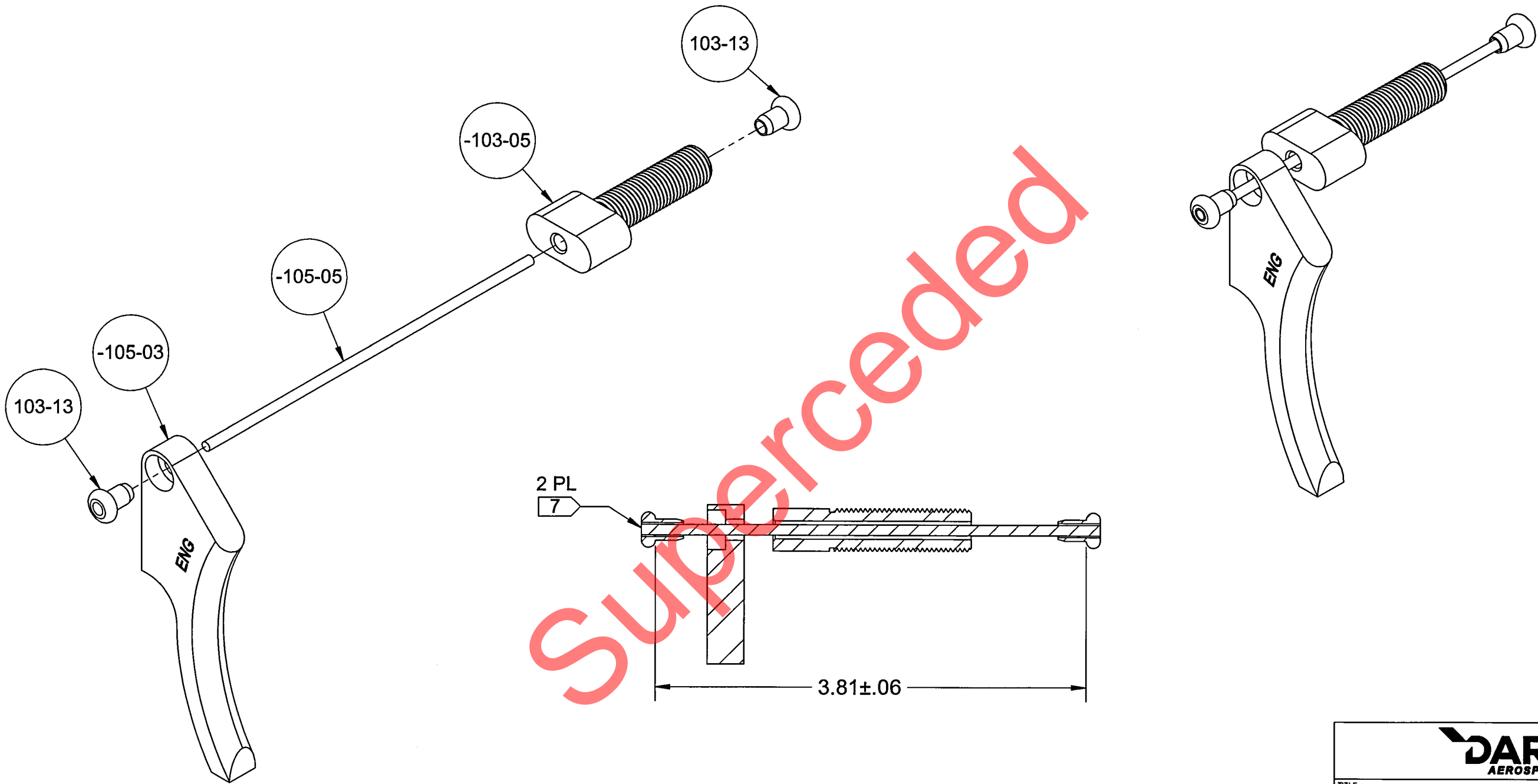


- NOTES:
- 1) MATERIAL: WHITE DELRIN/ACETAL ASTM D6100
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN AND FILL WITH BLACK INK, 0.010" DEPTH

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE BASE	
PART NO. RBBP1425-105-01	REV C
TOOL NO. RBBP1425-105	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 1/23/2018	TOLERANCES: .XXX ± .005 .XX ± .01 .X ± .1
DRAWN BY: VM 01/23/2018	FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS
CHECKED BY: VM 01/23/2018	
MFG REVIEW BY: DP 01/23/2018	
APPROVED BY: ML 03/12/2018	SCALE: NTS SHEET 9 OF 12
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ITEM #	QTY	PART #	TITLE
-105-03	1	RBBP1425-105-03	KEEPER
-105-05	1	RBBP1425-105-05	CABLE 3/32" DIA
-103-05	1	RBBP1425-103-05	GUIDE
103-13	2	McMaster#3869T62	BALL W/SHANK SWAGE FITTING 3/32" DIA.


REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	DIMENSION 3.807 +/-0.060 CHANGED FOR 3.81 +/-0.06, TEMPLATE UPDATED, NOTE 7 ADDED	17-647	18.1.23	VM	ML

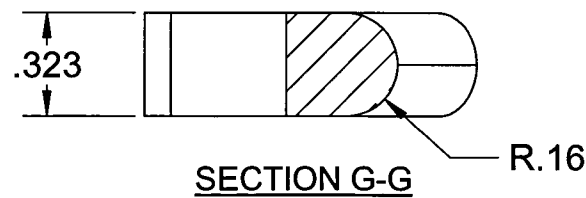


- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/AN/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) GRIND SMOOTH AFTER CRIMPING

RBBP1425-109 ENGINE CABLE ASSEMBLY

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE ENGINE CABLE ASSEMBLY			
PART NO. RBBP1425-109			REV C
TOOL NO. RBBP1425-109		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY:	VM 1/23/2018	TOLERANCES:	FRACTIONS ± 1/8
DRAWN BY:	VM 01/23/2018	.XXX ± .005	ANGLES ± .5°
CHECKED BY:	VM 01/23/2018	.XX ± .01	SURFACE
MFG REVIEW BY:	DP 01/23/2018	.X ± .1	ROUGHNESS
APPROVED BY:	ML 03/12/2018	SCALE: NTS	SHEET 10 OF 12
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		Hawkesbury, Ontario, Canada	
TITLE			
PART NO.		REV	
RBBP1425-105-03		C	
TOOL NO.		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
RBBP1425-105			
	INITIALS AND DATE		
DESIGNED BY:	VM 1/23/2018	TOLERANCES:	
DRAWN BY:	VM 01/23/2018	.XXX ± .005	
CHECKED BY:	VM 01/23/2018	.XX ± .01	
MFG REVIEW BY:	DP 01/23/2018	.X ± .1	
APPROVED BY:	ML 03/12/2018	FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS	
SCALE: NTS		SHEET 11 OF 12	
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NOTES:

- 1) MATERIAL: 17-4 PH SS / H900
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN AND FILL WITH BLACK INK, 0.010" DEPTH
- 7) REFER TO CAD MODEL FOR ALL NON DIMENSIONED FEATURES


REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	TEMPLATE UPDATED	17-647	18.1.23	VM	ML

Ø.09
REF.

4.1

RBBP1425-105-05 CABLE 3/32" DIA

- NOTES:
- 1) MATERIAL: McMaster#3458T76
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A

 Hawkesbury, Ontario, Canada			
TITLE CABLE 3/32" DIA			
PART NO. RBBP1425-105-05			REV C
TOOL NO. RBBP1425		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE		TOLERANCES:	
DESIGNED BY:	VM 9/11/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 01/23/2018	.XX ± .01	ANGLES ± .5°
CHECKED BY:	VM 01/23/2018	.X ± .1	SURFACE ROUGHNESS
MFG REVIEW BY:	DP 01/23/2018	APPROVED BY: ML 03/12/2018	
APPROVED BY:		SCALE: NTS	SHEET 12 OF 12
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